# **UV-** and/or Thermo-curable Adhesives

Adhesive series include UV-curable, thermosetting and UV- and thermo-curable resins



Product Name

UV-curable adhesives: SA2200 series, SA3100 series Thermosetting adhesives: SA2100 series, SA2400 series

UV- and thermo-curable adhesives: SA2300 series

### Features

- Adhesives that cure rapidly by ultraviolet (UV) radiation, heat, or UV + heat
- For fixing of high-precision components such as optical components and lens
- For fixing the parts of optical pickups and camera modules that need low cure temperature and low shrinkage

## **Applications**

Fixing optical pickups or camera module components for mobile devices such as smartphones, tablet PCs, AR glasses and VR headgears



# Camera module Lens Shield case Lens barrel Housing IR cut-off filter Circuit board Image sensor FPC

● UV- and/or thermo-curable adhesive

## How to use (ex. SA2371DN)

Applying adhesive

Adhesive

Image sensor

Step 1

Step 2
Active alignment



Step 3
UV curing



Step 4
Thermal curing in oven equipment



# **Specifications**

		Liquid properties		Properties after curing		
Item name	Resin type	Viscosity *1	Thixotropic index *1	Hardness *2	Tg	
		[mPa·s]	[-]	[-]	[°C]	
SA2235	Acrylic	9,000	2.2	D67	4	UV curing 3000 mJ/cm <sup>2</sup> or more *4
SA3111SN	Acrylic	2,500	2.5	D65	15	UV curing 3000 mJ/cm <sup>2</sup> or more *4
SA2111DN	Ероху	6,800	2.4	D83	75	Thermal curing 3000 mJ/cm² or more + 80°C x 60 min or more
SA2383DB	Acrylic & Epoxy	40,000	4.2	D87	100	UV curing Thermal curing 150 mW/cm² x 6 sec or more *4 + 80°C x 60 min or more
SA2423HB	Ероху	27,000	2.3	D80	25	Thermal curing 80°C x 8 min or more

\*1 : Rheo-meter @25℃ \*2 : Durometer (Code D)

\*3: JIS K7244

\*4: Metal-halide lamp